

5/39

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	24322
<b>Description:</b> Adapter	<b>Part Number:</b>	D3448-1
<b>Dwg:</b> D3448 Rev. B	<b>Qty:</b>	4 <del>2</del> u
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	JJ	05.10.03	4
2	MC	Turn as per Folio FA565 & Dwg D3448 Material: AISI 303 SS Hex Bar Ø1.00" (M303H1.000) Folio Rev: <u>A.</u> Dwg Rev: <u>B</u> Identify for D3448-1 Batch: <u>18419</u>	JJ	05.10.14	4
3	QC2	Inspect parts as they come off the machine Identify as D3448-1	JJ	05.10.14	4
4	QC8	Second check	JG	05/10/14	4
5	MC	Deburr	JJ	05.10.14	4
6	ST	Identify and Stock in Kwik Float cell	CL	05/10/19	4
7	AC	Cost / part: <u>3.65</u>	SAC	05-10-20	4
8	DC	Close W/O <u>3.65</u> Inspect Level 21	LD	05/10/20	4

Rev	Date	Change	Revised By	Approved
A	05.09.02	New issue	KJ/JLM	
B	05.10.03	Length revised on part per Rev. B	KJ/JLM	

**RELEASED**  
05.10.03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: DP Date: 05/10/20

NOTE: Date & initial all entries

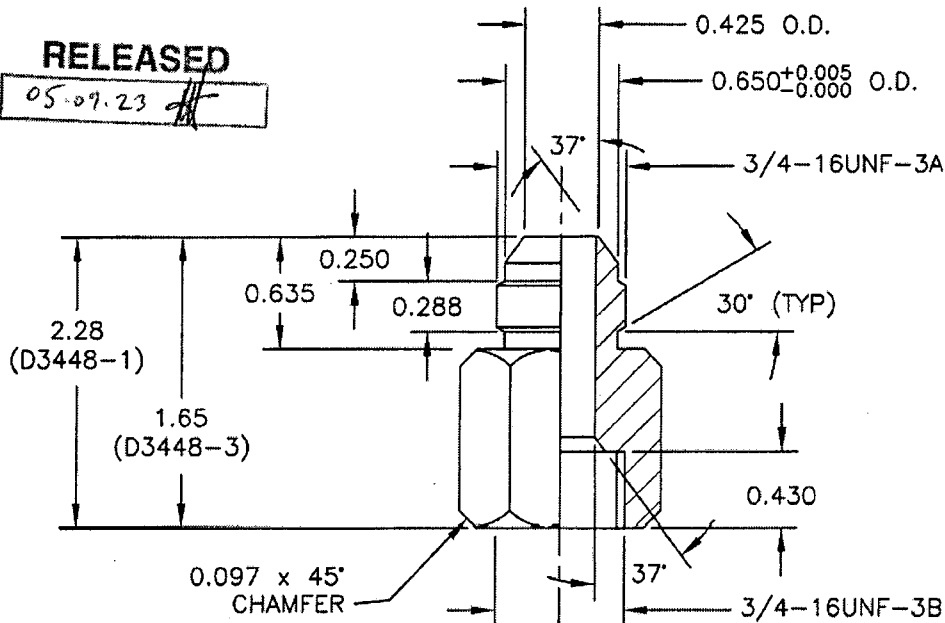
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**DART**

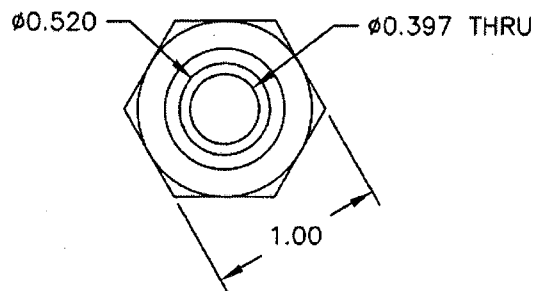
DESIGN RF	DRAWN BY RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3448	REV. B SHEET 1 OF 1
DATE 05.09.21		TITLE ADAPTER	SCALE 1:1
A	05.08.29	NEW ISSUE	
B	05.09.21	ADD D3448-3	

**RELEASED**

05.09.23 [Signature]



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RETURN TO  
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UNLESS SPECIFIED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
**WORK ORDER**  
**NO. 24322**

**D3448-1/-3****NOTES:**

- 1) MATERIAL: AISI 303 HEX STAINLESS STEEL BAR, (REF. DART SPEC. M303H1.000)
- 2) IDENTIFY WITH DART P/N & B/N USING FINE POINT PERMANENT MARKER
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015 MAX.

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Sep 26, 2005  
10:48 am

Work Order No : 0024322  
Project Name : D3448-1  
Project For : WK539  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3448-1  
Description : Adapter  
Manufactured : Yes  
Amount Req'd : 12  
Amount Done : 0 u  
Start Date : 09-26-05  
Est Finish Date : 09-30-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
  
Order Entry No :  
OE Value : 0.00  
  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

